

# LD- 1000D computer controlled electro-hydraulic servo universal testing machine

LD- 1000D computer-controlled electro-hydraulic servo universal testing machine sends control signals to the servo valve through the computer to control the opening and direction of the servo valve, thereby controlling the flow into the cylinder, and realizing the closed-loop control of constant velocity test force and constant velocity displacement. So as to realize the tensile, compression, bending and other mechanical performance tests of metal materials, non-metal materials, product parts, components, structural parts, and standard parts.



## Product features :

1. The testing machine adopts a computer-controlled full-digital broadband electro-hydraulic digital valve, drives a precision hydraulic cylinder, and performs multiple modes of automatic control of test force, displacement, and deformation, and completes the tensile, compression, and bending tests of the sample. It meets the requirements of the national standard GB/T228-2002 "Metallic Materials Tensile Test Method at Room Temperature" and other standard requirements.

2. The main machine of the testing machine adopts the hydraulic cylinder under-mounted type; the power and transmission device for adjusting the test space are installed at the bottom of the testing machine, and the transmission is stable; the upper and lower jaw seats are fully open structure, automatic hydraulic tightening system, convenient sample clamping and stability good.

3. Use Lenovo brand microcomputer to complete the test parameter setting, test process control, data acquisition, processing, analysis, storage and display during the test process (test data includes: material tensile strength, elastic modulus, elongation, yield Strength, specified non-proportional extension strength, etc.). Control and measurement are precise and accurate.

4. Control technical parameters:

Using high-precision amplifier and 24-bit high-precision AD converter, effective internal code:  $\pm 120000$ ; test force resolution  $1/120000$ .

PID control is adopted to realize the constant speed control of the load, and the speed range: 0.2-5%FS/S with load holding function

PID control is used to realize constant speed control of displacement, speed range: 0.6-60mm/min with displacement maintaining function

PID control is used to realize constant speed control of strain, speed range: 0.00025/S-0.0025/S with strain holding function

#### Main Technical Parameter :

|                                              |                              |
|----------------------------------------------|------------------------------|
| Maximum test force                           | 1000kN                       |
| Test force indication accuracy               | $\leq \pm 1\%$               |
| Test force measurement range                 | Maximum test force 2%~100%   |
| Constant velocity stress control range       | 2-60(N/mm <sup>2</sup> •S-1) |
| Constant velocity strain control range       | 0.00025/s-0.0025/s           |
| Constant velocity displacement control range | 0.5-50mm/min                 |
| Clamping method                              | Hydraulic clamping           |
| Round specimen clamping diameter range       | $\Phi 13 \sim \Phi 60$       |
| Flat specimen clamping thickness range       | 0-55mm                       |
| Flat specimen clamping width                 | 80mm                         |
| Maximum tensile test space                   | 640mm                        |

|                                     |                 |
|-------------------------------------|-----------------|
| Maximum compression test space      | 600mm           |
| Maximum size of control cabinet     | 1200×620×850mm  |
| Host size                           | 910×740×2200mm  |
| Motor Power                         | 2.5KW           |
| Host quality                        | 2700Kg          |
| Column clearance                    | 580mm           |
| Upper and lower pressure plate size | Φ300            |
| Curved prop spacing                 | 400mm           |
| Width of curved prop                | 140mm           |
| Allowable curvature                 | 100mm           |
| Maximum piston stroke               | 200mm           |
| Maximum moving speed of piston      | About 80mm/min  |
| Test space adjustment speed         | About 150mm/min |